

# CONCRETE REPAIR BULLETIN

July/August 2017  
Vol. 30, No. 4

A Bimonthly Publication of the International Concrete Repair Institute

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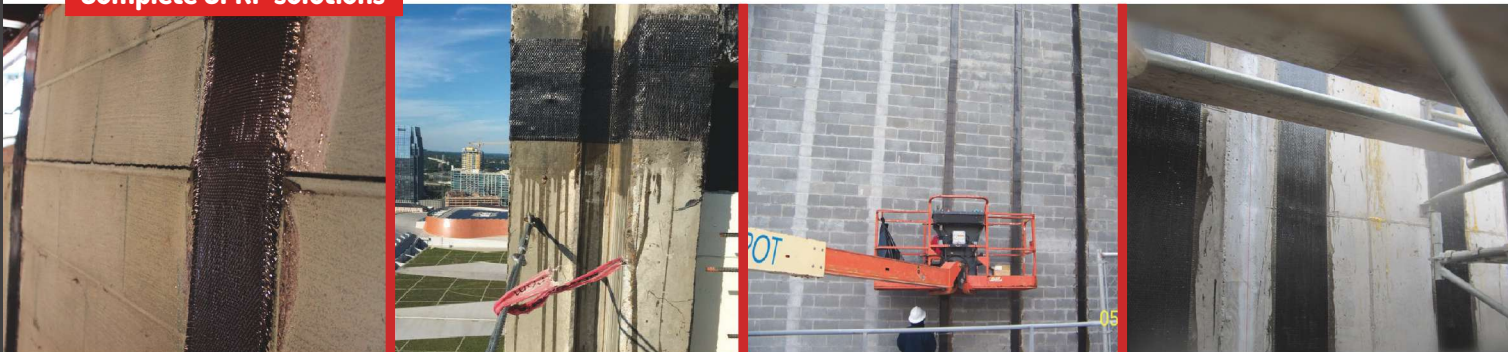
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## CRB EDITORIAL DEADLINES

September/October 2017—July 3, 2017  
Theme: *Bridges and Highways*

November/December 2017—September 1, 2017  
Theme: *ICRI Project Awards*

January/February 2018—November 1, 2017  
Theme: *Repair In New Construction*



**ON THE COVER:** Chase Field, home of the Arizona Diamondbacks. See page 16 for article by Dennis Wipf.

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By Amer Syed and Kurt Anderson

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## NOTE FROM THE EDITOR



Summer has arrived and the Concrete Repair Industry is now in full swing for the 2017 construction season. ICRI will be putting on Concrete Slab Moisture Testing Technician Certification Programs throughout the year and will be hosting a Technical Track at the NACE Concrete Service Life Extension Conference at Columbia University in New York City, June 27-29, 2017.

ICRI is forming a *Concrete Repair Bulletin* (CRB) Advisory Board to help determine the direction the industry magazine, as well as other ICRI publications, will take in the future. The Board will help determine future magazine themes, suggest future articles, identify potential authors and help procure articles. ICRI is always looking for articles. Information on topics and article guidelines is available on the ICRI website.

This month, the CRB theme is Sports Facilities. Sports Facilities vary greatly in design, construction and weather exposure. Facilities are often major construction projects that are usually built with a combination of Public and Private financing. They are used for many different events ranging from sports to concerts and many others. Repair and maintenance require extension planning to meet budget and operational constraints that are typically different for each venue. This month we feature an article on Condition Assessment and Capital Planning, a long term repair case study, and a recent stadium repair program.

Jerry Phenney  
Editor, CRB  
MAPEI Corporation



# PRESIDENT'S MESSAGE



BRIAN DALEY

I hope this edition of the CRB finds all members of the International Concrete Repair Institute healthy, busy and profitable.

ICRI's Executive Committee and I are very pleased to announce that we have recently signed a new Memo of Understanding (MOU) with the American Concrete Institute. Its purpose is, "...to recognize past cooperation, to express mutual ongoing intent for clear and open communications between our organizations, and our commitment to work cooperatively to the betterment of the concrete repair industry." The MOU expresses the visions that ACI and ICRI have for each of our roles in the world of concrete repair. It also affirms our joint commitment to collaboration between technical committees, on publications, educational products, seminars and certification programs. This MOU supersedes an earlier memo of understanding between ACI and ICRI, and establishes a new agreement on the part of leadership of both groups to eliminate duplicate efforts, and to utilize the best knowledge and experience of all of our members to our mutual benefit.

Because ACI will maintain responsibility for development of codes, standards and specifications in mandatory language, ICRI members and committees may have the opportunity to consult on and influence pending code language which will impact the work and products of our members. This new MOU confirms our intent to communicate frequently and actively seek opportunities for joint efforts. ICRI's Executive Committee encourages all ICRI chapters to, likewise, reach out to local ACI chapters and build off this international MOU to establish or strengthen working relationships at the local level. ICRI and ACI share many philosophies and goals, and have many mutual members.

It is exciting to know that ICRI will continue to work in partnership with ACI to grow and improve our industries. Special recognition is due to Khaled Awad, ACI President,

and Ronald Burg, ACI Executive Vice-President, for their shared commitment to this agreement, as well as the 2017 ICRI Executive Committee, ICRI Executive Director Mike Levin, and ICRI Technical Director Ken Lozen, all of whom spent significant time reviewing initial versions of the MOU prior to its execution.

The memo of understanding with ACI is just the latest example of an ongoing effort over the last several years by ICRI to achieve working relationships and partnerships with other industry organizations where synergies may exist. ICRI currently has in place or is working on memos of understanding or other formal agreements with the American Society of Civil Engineers, the Building Owners and Managers Association, the Flooring Contractors Association, the PreCast Institute, the Post Tension Institute, the National Association of Corrosion Engineers, the Association for Preservation Technologies and several other groups. Our goal is that with each of these organizations, ICRI can share information, products, committee work, publications, webinars and other efforts. There is much overlap between work activities of our members and those of these other organizations—so the more efficient we can be in developing best practices by working together, the more ICRI members benefit. We believe these strategic alignments will continue to help propel ICRI to be the recognized source of industry best practices and professional networks in the repair industry!

Best wishes for a fun and productive summer of 2017!

Sincerely,

Brian Daley  
2017 ICRI President

## ICRI INFORMATION

### UPCOMING ICRI DATES & EVENTS

#### CERTIFICATION CLASSES

##### Concrete Slab Moisture Testing Certification Program

- September 27-28, 2017—Baltimore, Maryland area
- November 7-8, 2017—Denver, Colorado area
- October 3-4, 2017—Pompano Beach, Florida

#### 2017 ICRI FALL CONVENTION

November 15-17, 2017

Theme: "Docks, Locks and Canals"

Hyatt Regency New Orleans, New Orleans, Louisiana

YOU CAN FIND MORE INFORMATION ABOUT THESE AND OTHER ICRI PROGRAMS ON OUR WEBSITE, [WWW.ICRI.ORG](http://WWW.ICRI.ORG).



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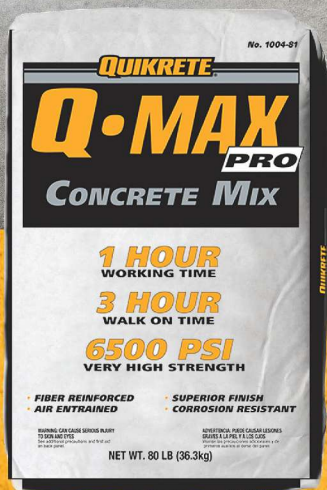
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*ICRI would like to thank all of our Supporting Members, whose dedication to ICRI is greatly appreciated. Their continued support has greatly enhanced programs both within ICRI and the concrete repair industry as a whole.*



# TACTALK

## TAC'S ROLE IN ICRI



FRED GOODWIN

This article is my second of many upcoming articles in the CRB that will expose our members to what is going on within the ICRI technical committees. With each publication, one or two projects currently moving through TAC will be covered. The purpose of the articles will be to not only inform members of our current technical activities, but also to get more members involved in the creation of our technical offerings. This issue will start by making sure everyone

understands TAC and the role it plays in our organization.

The Technical Activities Committee (TAC) recommends, implements, and oversees technical activities consistent with policies established by the ICRI Board of Directors. TAC consists of the Chair, twelve members, a Secretary, and the ICRI Technical Director (non-voting staff member). TAC members are appointed by the TAC Chair to three-year terms and can be reappointed for one additional term. Appointments are based on balancing diversity amongst Contractors, Engineers, and Manufacturers, comprising the majority of our membership. One-third of the members are appointed or reappointed each year.

Technically, TAC is an administrative board committee of ICRI whose functions include monitoring and oversight of all technical activities for content, progress, and compliance with approved policies as listed in the Technical Committee Manual (TCM). Activities include review of new and reapproval of existing documents for use by the concrete repair industry as well as oversight of convention technical sessions, including selection of speakers and session moderators.

The TAC Chair is appointed to a three-year term by the ICRI President, subject to approval by the Board, and can be reappointed for one additional term. The TAC Chair is also a non-voting member of the ICRI Executive Committee and Board of Directors; assists the Secretariats in coordinating ideas suggested to ICRI; and is a Vice Chair of the Coordination Committee whose members consist of the Chairs of all technical and administrative committees, the Executive Committee, Secretariats, and the ICRI Executive and Technical Directors (non-voting staff members). The TAC Chair also appoints Technical Committee Chairs that are then approved by the members of TAC.

Each TAC member is assigned liaison responsibilities for a technical committee. This member is designated as the TAC contact, and is listed on the committee roster as such. Contacts are expected to keep TAC aware of the technical committee's activities as well as help the committee with their tasks. Technical Committee Chairs should keep the TAC contact fully informed on committee activities and progress and are encouraged to contact them for advice or information.

TAC recently adopted improvement to the document review process for technical documents to better facilitate document development. A TAC subcommittee was recently appointed to conduct a detailed review of the current document development process and propose revisions as appropriate for TAC consideration. The goal of this subcommittee is to expand current guidance to

include details on types of technical offerings from technical committees other than printed media and to streamline the overall production process. This process is intended to be used by technical committees from the beginning to the end of the development process.

TAC also updates the ICRI Technical Committee Manual (TCM) and Concrete Repair Terminology (CRT). TAC has recently formed subcommittees to continue to improve these documents as our organization changes and improves. TAC is always looking for ways to improve and streamline committee procedures. Any comments are welcome. The TCM contains the rules and guidance for technical committees. If there are questions about procedures for technical committees, the TCM usually has the answers. The TCM can be downloaded at <https://committees.icri.org/wg/ICRI/document/download/1204> from the ICRI Causeway site described in last month's TAC Talk posted at: [http://www.icri.org/resource/resmgr/crb/2017mayjun/CRB\\_MayJun2017.pdf](http://www.icri.org/resource/resmgr/crb/2017mayjun/CRB_MayJun2017.pdf).

Concrete Repair Terminology (CRT) contains definitions for many common terms used in our industry and especially those in ICRI technical publications such as our guidelines. A copy of this document is available to anyone visiting the ICRI site at [http://www.icri.org/?page=terminology\\_A](http://www.icri.org/?page=terminology_A). When someone wants to know what a particular word or phrase means to ICRI, this is the first place to go.

Technical Committee Chair appointments and reappointments are among TAC's most critical responsibilities, but TAC requests and considers the advice of the current committee chairs. There are currently eleven technical committees whose chairs serve a term of two years usually expiring at the ICRI spring convention. Chairs can be reappointed for three terms of two years each, but unusual circumstances are required to justify reappointments beyond this in order to keep fresh ideas flowing and share the leadership responsibilities.

One of the most important functions of TAC is the review of technical documents and products. TAC reviews documents and products for technical correctness, conflicts with other ICRI documents, compliance with ICRI format, and clarity of text. The TAC review chief (usually the TAC Secretary) facilitates reviews of documents submitted for TAC review and approval for publication. Each document is assigned to a TAC review group that is composed of a review chief plus a minimum of three other TAC members. Outside reviewers may also be appointed to the review group. Outside reviewers are experts on the subject matter who are not on the committee that wrote the document.

Look for future TAC Talk articles outlining current technical committee activities, including the development of educational/certification products and guidelines/documents. See where your interest and expertise can lead to your involvement in these activities to benefit the concrete repair industry.

If you have any questions regarding TAC or want to get more involved in any of our technical committees, please feel free to contact me directly at [fred.goodwin@basf.com](mailto:fred.goodwin@basf.com). ■

*Fred Goodwin is Chair of the ICRI Technical Activities Committee (TAC).*



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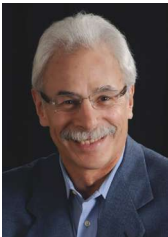
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# SECRETARIATUPDATE

## BUCKLE UP AND HOLD ON TO YOUR HAT. ICRI IS ON THE MOVE!



RICK EDELSON

By now, you have heard about the Secretariat and its mission to assure that members' ideas and issues are heard, disseminated, and managed by the appropriate ICRI committees and task groups. An amazingly simple, yet powerful endeavor. During our first few months of existence, we have received, as of the writing of this article, 26 ideas from members, many of which have now become initiatives for ICRI. Some initiatives have created task groups, some are creating webinars, and some have initiated the creation of new certification programs. Others have simply suggested better ways to do business.

You ask, what are these ideas? How do I see them? We have promised to be transparent.

So, that's the beginning of the move. The next move is to make this process completely visible to everyone. It's now as easy as two clicks. On the ICRI website, click on the Secretariat Committee link, then click the IDEA Summary button in the middle of the page. An image of the summary is shown below.

### ICRI Secretariat IDEA Summary

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This table is for informational purposes only.

STAGE 1			STAGE 2			STAGE 3			STAGE 4		
IDEA ID	Date Submitted	Submitted By	Overview - Review Idea Form	Action by Sec.	Accepted	Date	Sec. Rep	ICRI Committee	Contact/Current Progress Summary	Status	Closed Date
2016-001	6/10/2016	Greg Blaszk (CMTE 330)	FRP Certification	Accept	6/24/2016	Jeff Barnes	CMTE 330		Follow up with T. Donnelly with task group creation	OPEN	
2016-002	6/10/2016	Todd Allen/Dennis Wipf	Bond Pull-Off Webinar	Accept	6/24/2016	Rick Edelson			Power Point slides (technical content) being developed in 210 Subcommittee: Kevin Michols, Chair; Matt Sherman; Peter Kolf; and Jim McDonald Committee 210C held meeting on 5/1/17 and is currently working on Version 7 Education Committee will be forming a new subcommittee (admin) or may use existing subcommittee formed at the 2017 Spring Convention for standardizing ICRI Educational Products, including webinars	OPEN	
2016-003	6/19/16	Rick Edelson	Data Sheet Protocol Merger w/ACI	Accept	6/24/2016	Rick Edelson			Waiting on October meeting Mike Levin is contacting several outside consultants	OPEN	

Take a look. We have received fantastic ideas generated by our members. Are you interested in being involved with any of these? No problem, contact the appropriate task group or committee to jump in.

But, it gets better. IDEA 17-008 submitted by Scott Harrison of the Education Committee brought to light a problem faced by the Education Committee and states, "We need to have a master calendar of ALL educational products in development, planned and proposed, coming out of committees. This calendar should be updated regularly and kept on the website so that ALL committees can review and allow for adequate



time to plan for the financing, pricing, marketing, production and follow up items."

After review of the issue, it was realized that all of our committees and individual members have this very same desire. This idea was accepted and now has been expanded to enhance our Coordination Committee. That's right, the Coordination Committee. Unless you attend the ICRI Conventions and are a Committee Chair, you have probably never heard of the Coordination Committee. The ICRI website provides a description of the Committee: "The Coordination Committee is made up of the TAC Secretary, all ICRI Administrative Committee Chairs, all ICRI Technical Committee Chairs, and members of the Technical Activities Committee. This committee is designed to facilitate harmonization of document development and committee operation process between ICRI committees."

So, here's the big move. The work of the Secretariat is expanding to create a vehicle through which all ICRI Committees can interact with each other. The expansion is the inclusion of the Coordination Committee to be under the guidance of the Secretariat with the creation of a master calendar showing the activity of all ICRI committees and initiatives. A simple idea with a great impact on improving ICRI. Some portions of this master calendar are already in a table created by Jim McDonald—part of his duties as the TAC Secretary—that documents the activities of our Technical Committees. This table is for the exclusive use of TAC. The table will expanded to include all committee and Secretariat initiatives as well as including schedules with milestones. This new chart, updated regularly with status updates and expected milestone dates, will allow everyone to view the activities of every ICRI Committee and every idea generated by ICRI members.

As I said when I started this article, buckle up and hold on to your hat. ICRI is on the move! ■

*Rick Edelson is an ICRI Secretariat, Chair of the Coordination Committee, and Member of TAC.*



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# Sports Venue Assessment and Capital Planning

BY SPENCER LIVERMORE AND RANDAL M. BEARD



Fig. 1: View of ballpark along riverfront

New sports venues are appearing at an accelerated pace across the United States with new facilities being constructed in a major city approximately every 10 years. These new facilities are complex engineering and construction projects, typically costing hundreds of millions to over a billion dollars to design and construct. With the vast funding and resources being used to build these stadiums, periodic evaluation and long-term maintenance plans are needed to ensure that these new stadiums have an extended service life and are maintained to bolster the fan experience.

Sports venue assessments and capital planning will not only keep iconic stadiums and venues open for extended periods for the public to enjoy, they also have the potential to lower overall costs for the local economies required to build and maintain these massive structures. The owners and the public will benefit in the long-term by allowing funding to be more efficiently used for other critical infrastructure modernization and repair.

## Condition Assessment

One of the methods used to educate and inform existing venue management is to provide structural and building enclosure assessments for existing facilities. The ultimate goal of

the assessments is to provide venue executive leadership and operations management with a condition appraisal, conceptual repair methods, quantities of repairs, and a plan to keep their facilities in top-notch condition and in operation for years to come. Typical distress items discovered during these assessments include the following:

- Restraint cracking and general cracking of the slabs and other structural components;
- Concrete spalling at walking surfaces, corners, embeds, and railing connections primarily due to low cover over reinforcement;
- Expansion joint failures and leakage;
- Severe wearing of various protective systems such as traffic coatings;
- Sealant damage and leaking joints; and
- Failure of previous repairs.

In 2016, three structural assessments were conducted in Pittsburgh, Pennsylvania involving a football stadium—Heinz Field, a ballpark—PNC Park (Fig. 1), and PPG Paints Arena. Conditions common to stadiums, ballparks and arenas were observed, evaluated, and prioritized into a long-term capital asset management plan (CAMP) for use by each facility. The assessments included both visual and nondestructive



testing of typical conditions affecting structural elements such as concrete and structural steel, through the use of traditional assessment methods and much more challenging non-traditional techniques such as rope access (Fig. 2 and 3). Rope access techniques involve the use of rope and rigging systems to access portions of the structure otherwise inaccessible or costly to access by typical methods such as swing stage, power climbers, man-lift, and frame scaffolding. During the assessments, existing distress conditions were documented and prioritized for immediate and future repair/maintenance, and budgets were established for short-term and long-term future planning purposes. Sports venue assessments and capital planning reports are considered a road map to effective planning and fiscal management of sports venues, thereby keeping them in great condition for future seasons to come.

### Field Testing

In completing assessments of sports venues with variable service life, it is sometimes necessary to evaluate non-typical conditions. The most effective method to accurately provide project repair and maintenance budgets is to have an experienced engineer, qualified in providing diagnostics and structural assessment, periodically assess the venue by walking and recording visual observations throughout the facility. This should be done in annual or up to five-year cycles, dependent on the age, level of maintenance, and typical volume of use of the venue.

To adequately evaluate these conditions, field testing of materials and structural elements is often required to obtain and analyze an adequate amount of data to make informed decisions. Confirmation of observed distress and related deteriorated conditions by either nondestructive testing (NDT) or materials testing is typically necessary. Concrete testing that may be considered during a condition assessment includes compressive strength, chloride content, and petrographic evaluation that can determine the overall quality of the concrete in a variety of environmental conditions. These are critical in evaluating the long-term durability and overall condition of the structural members.

The importance of NDT should not be overlooked, especially in situations that require minimizing risk to venue patrons. This type of testing is efficient and accurate and can quickly confirm actions requiring immediate attention. An effective guideline for NDT in primarily concrete venues can be found in ICRI Guideline No. 210.4<sup>1</sup>, *Guide for Nondestructive Evaluation Methods for Condition Assessment, Repair, and Performance Monitoring of Concrete Structures*.

The use of NDT on handrails exemplifies the importance of NDT (Fig. 4). It can be difficult to visually determine if existing handrails can resist the code prescribed forces. However, this can be verified through NDT by testing handrails in locations that visually appear to have some evidence of distress, or testing handrails in locations throughout the facility that are most susceptible to degradation or damage over time (Fig. 5). Some areas that are susceptible to damage may include



Fig. 2: Rope access was used to visually review lighting mast steel connections close up

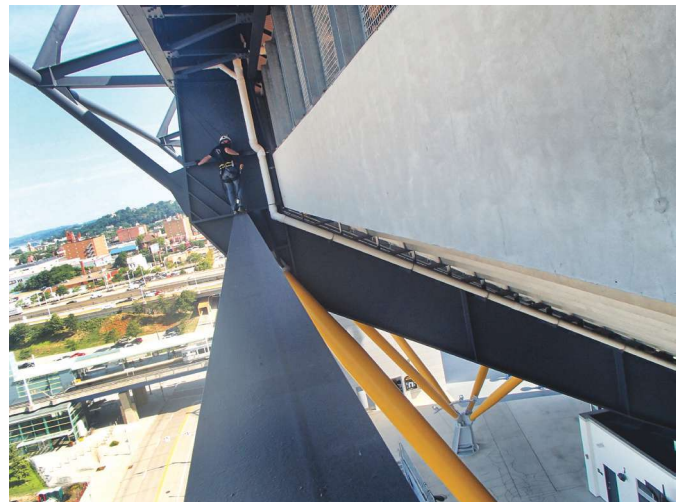


Fig. 3: Rope access was used to access the underside of precast seating risers to visually review structural steel connections and precast concrete surfaces



Fig. 4: Load testing of typical handrail





Fig. 5: Typical concrete and handrail damage that occurred over time



Fig. 6: Example of monitoring for replacement of deteriorating concrete repair where past repairs are critical to extending the long-term service life of the structure



Fig. 7: Example of failing traffic coating spanning over a crack that when identified promptly for repair will improve the performance of this critical protective system

handrails along ramps and locations that are continuously exposed to weather. This type of NDT in existing facilities is essential to confirm the required capacity of the handrails and ensure that patrons are safe.

### Analysis and Repair

Adequate levels of maintenance and repair programs are necessary due to the fact that deferring maintenance and repair of deteriorating conditions often leads to long-term increases in maintenance costs as sports venues continue to age. In addition, repair and maintenance costs may also increase due to past repairs not using properly engineered and specified concrete repair material products, crack sealants, and protective waterproofing traffic coatings and sealers. Structural concrete, concrete walking surfaces, and the protective systems used in large sports venues can perform well if maintained. In high-service areas such as concourses and bowl seating steps, the concrete surfaces suffer greater amounts of distress and require more concentrated maintenance efforts.

In stadiums and arenas, distressed items typically do not result in significant structural issues in the short-term, but if not dealt with early and properly, can become larger long-term issues. The selection and installation of correct repair materials is crucial to ensure that the repairs are both durable and appropriate for the varying types of distress.

Cracking is a common distress condition that occurs in all concrete structures or concrete slab construction when concrete experiences excessive tensile forces. Cracking alone does not typically represent a significant structural issue; however, once cracking occurs, a path for water to reach occupied or enclosed spaces is created. If the cracks are not repaired, concrete spalling may occur due to the corrosion of reinforcing steel. If the crack is considered by an engineer to be structural in nature, a decision to identify the cause and severity of the cracking is necessary. Reasonable repair options can include routing and sealing of cracks with a flexible sealant (urethane or silicone), and in the case of structural cracking, the use of epoxy injection. Some structural cracking potentially warrants additional strengthening, but this must be determined by a qualified licensed design professional.

Concrete spalling along cracks typically occurs when cracking has not been repaired in a timely manner. Due to open environmental conditions at some venues, the application of a specialty repair material or protection to the reinforcement is necessary, as well as proper surface preparation to promote good bonding characteristics of the repair material and the prepared concrete surfaces. Proper surface preparation and repair geometry are crucial in the successful long-term performance of repair products.

### Service Life

Venue and repair service life can be significantly increased with applications of protective systems such as expansion joints, sealers, sealants, and traffic coatings for concrete members. As with all structures, though, repair service life of



applied materials is finite, as is the service life of the overall structure (Fig. 6). One example is that past concrete repairs must be monitored for performance with expectations for replacement at a point in the future such as 5 to 7 years after initial placement. Traffic coatings are another example of a high performance protective application that eventually deteriorates and requires regular maintenance and budgeting for recoating or replacement. These coatings have a useful service life typically varying from 5 to 7 years dependent on location and amount and/or type of traffic (Fig. 7). An effective publication for the application and maintenance of protective systems is ICRI Guideline No. 710.2<sup>2</sup>, *Guide for Horizontal Waterproofing of Traffic Surfaces*.

The service life of a sports venue can be extended if budgeting for repairs and maintenance is accurately forecasted in Capital Expenditure reports. Repairs for concrete and protective systems can be projected with qualified knowledge of the repair types and protective system capabilities.

### Conclusion

The primary importance of structural and protective system assessments in sports stadiums and arenas is to ensure they are safe for the patrons who use them. In addition, to make sound fiscal and environment decisions, it is necessary to provide owners and facility operations with sound information that has been evaluated diligently to identify and address the cause of observed conditions.

The importance of adhering to a licensed design professional's specifications, as well as the use of proven manufacturer's materials when conducting repairs, are critical elements of a successful repair program. Following these steps allows contractors to provide realistic bids since project repair and maintenance work will be quantified fairly and accurately using acceptance criteria provided in the construction documents. As a result, the repair program becomes easier to conduct for all parties and the work quality and durability are increased significantly. Repairing conditions as they occur and maintaining these repairs minimizes long-term costs and is an important element for keeping sports venues in great health.

Assessments and capital planning can be used to provide recommendations and alternatives to owners and facility management that will allow these iconic sports venues to operate safely and efficiently for years to come. ■

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1. ICRI Committee 210, *Guide for Nondestructive Evaluation Methods for Condition Assessment, Repair, and Performance Monitoring of Concrete Structures* (ICRI 210.4-2009), International Concrete Repair Institute, St. Paul, MN, 28 pp.
2. ICRI Committee 710, *Guide for Horizontal Waterproofing of Traffic Surfaces* (ICRI 710.2-2014), International Concrete Repair Institute, St. Paul, MN, 20 pp.



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# Chase Field Repairs

BY DENNIS WIPF



Fig. 1: Interior view of Chase Field

Chase Field (Fig. 1), owned by the Maricopa County Stadium District and managed and operated by the Arizona Diamondbacks Major League Baseball team, has undergone annual structural repair programs from 2011 through 2017. The vast majority of the repairs have been the result of corrosion damage due to frequent cleaning wash-downs after events during its 19-year existence since construction in 1998. The Stadium was built without any type of waterproof protective membrane in seating areas. However, an extensive gutter system, intended not to protect structural elements but to prevent nuisance water damage to ceilings/floors, was installed under the precast concrete joints. As a result, corrosion damage has occurred to the structure as water leaks through the joints, traveling across structural members before entering the gutters.

With a seating capacity of over 48,000, and 5½ acres (2.2 hectare) under the retractable roof, Chase Field is huge, and the damage that has occurred and repairs needed are not iso-

lated to just a few areas. Because they occur throughout the stadium, the repair areas have been prioritized based on levels of deterioration. Because it is impossible to do this extent of repairs with the stadium “open for business,” repairs have been performed during the off-season from October to April in localized areas over the last six years, focusing on repairing and protecting all items in that area. However, the off-season is not free of events either. Each year, several major events occur during the off-season, requiring the stadium to be fully operational. Therefore, repairs were phased so that they were complete and seats put back for the event, only to be torn apart the next day. The old saying, “How do you eat an elephant? One bite at a time,” applies here. Each year, for the last six years, another piece of this elephant has been repaired.

## Problems Prompting Repair

Over the last six years, corrosion-related concrete repairs and waterproofing protection have totaled over \$16 million. How could a stadium in the Phoenix desert require that much



corrosion-related repairs? Moisture infiltration resulted in the corrosion damage to reinforcing steel (rebar), prestressing strands, embedded steel connection plates, structural steel members and their connections, and steel guardrails/handrails. In 2011, when the stadium was only 13 years old, a facility assessment identified corrosion-related damage to concrete and steel members and it has been under repair ever since.

The reason for the corrosion damage was not weather-related or atmospheric. Phoenix is in a hot, dry desert. Stadium cleaning methods include a thorough wash-down with pressure washers that caused severe corrosion damage from the following:

- Frequent wetting/drying cycles (over 100 cleanings per year);
- High temperatures (corrosion rates double for every 18°F [8° C] rise in temperature);
- High chloride contents (salted peanuts shells are dropped onto the floor and washed down during cleanup);
- Inconsistent replacement of joint sealants when damaged or at end of their service life. Failing joints between precast members (both caulk joints and building expansion joints) allowed water infiltration to reach critical structural members and connections (typically preventive maintenance issues); and
- Although the original design did not include waterproofing, it did include an extensive gutter system beneath the precast joints to collect water if joints leaked, diverting the water to uninhabited spaces (Fig. 2). As a result, corrosion damage occurred to the structure as water leaked through the joints, traveling across structural members before entering the gutters.

Many repair methods and materials were used in the repair programs, with careful attention paid to protecting the stadi-

um from future moisture intrusion in the repair areas. Every steel connection, embed plate, rebar, etc., was sandblasted/epoxy-coated, corrosion inhibitors applied, and repair areas covered with a waterproof urethane deck coating. The repairs covered the spectrum of available materials from ready-mix to pre-bagged materials, and utilized many different placement methods.

### Fire Protection Complications

Repairs were located in areas requiring up to 3-hour fire ratings. The original fireproofing, although industry standard materials at the time (spray applied cementitious, mineral-wool or gypsum based intumescent coatings), absorbed moisture and held it next to the structural elements, thereby promoting corrosion (Figs. 2 through 5). Repairs included intumescent epoxy coating ( $\frac{1}{4}$  to  $\frac{1}{2}$  in [6 to 13 mm] thick waterproof epoxy) on all steel raker trusses and threaded rebar anchors to achieve the required 3-hr. fire rating (Fig. 6 and 7). Instead of mineral wool, which absorbs water, fire-rated building-expansion joints or intumescent tape were used at precast caulk joints to achieve floor-floor fire ratings. Because the bottom side of the joint was over the concrete raker beam/wall and inaccessible to caulk from the bottom side, a standard UL rated fire caulk assembly was not possible. An intumescent tape was inserted into the joint, with backer-rod and standard polyurethane sealant installed on the topside, providing the required fire rating.



Fig. 2: Bottom side of seating riser at support—seating riser bearings and seismic restraint plates are visible on the bottom side. Moisture penetration through building expansion joint into mineral wool (each side of L-shaped plate) resulted in severe corrosion. Rain gutter system completely corroded through as it enters uninhabited space.



Fig. 3: Raker truss tieback anchor—connection between steel raker truss and concrete frame with sixteen 1-3/8" (35mm) diameter high strength threaded rebar anchor rods. Connection is completely hidden between two masonry walls in a dead space with leaking precast joint directly above. Spray-applied fireproofing absorbs water and never dries out.





Fig. 4: Threaded rebar anchor nut—Severe deterioration of the nut. Corrosion of the threaded anchor rod is not visible due to fireproofing and debris.



Fig. 5: Threaded rebar anchor—large mound at end of tape measure is peanut shells and debris washed through failed joint above.



Fig. 6: Raker truss tieback anchor connection—overall view of the threaded rebar anchor assembly after initial sandblasting.

## Raker Truss Tieback Connections

Large cantilevered steel raker trusses support the first 11 rows of seating at the Upper Concourse and are connected to concrete columns with high-strength threaded rebar. Sixteen 1½ in (35 mm) diameter threaded anchor rods are embedded into concrete columns and raker beams to transfer the 200,000 pound (90,720 kg) tension force from the steel raker truss to the concrete. This very critical structural connection is concealed between two masonry walls in a small inaccessible “dead space,” with leaking precast caulk/building-expansion joints directly above. The spray-applied fireproofing absorbed moisture, never drying out, promoting corrosion. This connection and associated damage was not readily visible without removing a sheetrock cover, but infiltration was evident in the form of efflorescent stains on the column and raker beam (Fig. 3 through 5).

Raker truss tieback connection repairs consisted of the following:

- Removing all fireproofing;
- Sandblasting all steel to a white metal finish;
- Unscrewing the threaded rebar nuts, one at a time;
- Inspecting for damage and replacing nuts as needed;
- Sandblasting the rods and nuts;
- Coating all elements with epoxy before assembly;
- Re-torqueing nuts;
- Repeating this process 15 more times for other anchors;
- Chipping out original grout across top, exposing four top anchors;
- Applying migrating corrosion inhibitor;
- Replacing grout with epoxy grout;
- Injecting epoxy between concrete column and steel embed plate;
- Coating raker truss and threaded rebar anchors with intumescent epoxy; and
- Installing waterproof flashing to prevent moisture from leaking directly onto the anchor assembly.

Thirty-two raker truss connections occur at the upper seating level. They were investigated, prioritized for severity, and 19 locations repaired. If the rods were severely corroded, repairing them to replace lost cross-sectional area would have been extremely difficult. Fortunately, even though standing water was found in the grout pocket directly above the threaded rebar, none of the anchor rods had experienced enough corrosion that repairs were required to restore the rod's tensile strength. Many nuts were severely corroded and required replacement.

## Precast Joints

Much of the work has involved the precast seating risers (Fig. 8), and the structures below them due to leaking joints between the precast sections. Precast seating risers have numerous joints, between ends where they butt together (transverse), and longitudinally between sections. Most of these joints are caulked; however, seven are building-expansion joints. All joints were not maintained on a consistent basis. Damage from frequent power washing, traffic and the ex-



treme Phoenix sun ultraviolet radiation resulted in accelerated deterioration of polyurethane joint sealants and building-expansion joint covers.

Each precast seating riser is supported at its ends by steel raker trusses or concrete raker beams/walls. Water leaking through these deteriorated joints corroded precast connections and the supporting structure. Threaded rebar anchors are directly below these joints, and gutters are located on each side of the concrete raker beams/walls. However, water drips down from the joint, onto the top of the beam/wall, into the precast bearing area, and down the face of the beam/wall, before being collected into the gutter (Fig. 2). Therefore, supporting member damage has occurred.

### Precast Connections

Precast members are supported by typical embedded plates at bearings. Bearing plates embedded in precast members, steel shims, and bearing plates in supporting members all experienced various levels of corrosion. Building-expansion joints incorporating sliding bearing assemblies suffered even more deterioration. Repairs varied from simply sandblasting exposed surfaces of the bearings and epoxy coating, to full depth concrete removals in both precast and supporting members to replace bearing plates/pads, sandblast and epoxy coat exposed steel surfaces, and re-cast the section (Fig. 9 and 10).

To restrain seismic loading, a large steel embed plate was cast into the seating riser's horizontal portion directly adjacent to the transverse joints. These seismic connections experienced deterioration in many cases. Often, repairs encompassed both bearing and seismic areas on each row of seating (Fig. 9, 11 and 12).

To protect the repairs against future corrosion, all exposed steel embeds and rebar were epoxy coated, with the second coat also used as a bonding agent. Building expansion joints utilized pre-compressed, silicone-impregnated foam expansion material to provide a long-lasting waterproof joint, with walking surfaces suitable for high-heeled shoes without the need for metal cover plates.

To protect the concrete against moisture infiltration, a urethane deck coating was applied (Fig. 13). The deck coating primer was a super-low-viscosity healer-sealer epoxy, applied by flood coat with sand.

Precast joints have resulted in damage from moisture leaking onto raker trusses, concrete beams and walls, embeds, bearings, seismic connections, other structural connections, and threaded rebar anchors. Accordingly, repair of joints encompassed numerous repair steps, products, and methodologies to properly protect elements from repeated exposure/deterioration.

### Prestressed Seating Riser Strand Corrosion

Concrete cracking and spalling was observed on the bottom



Fig. 7: Raker truss tieback anchor connection—completed repair with epoxy intumescent fireproofing to achieve 3 hour fire rating and provide corrosion protection to the beam and threaded rebar anchors.

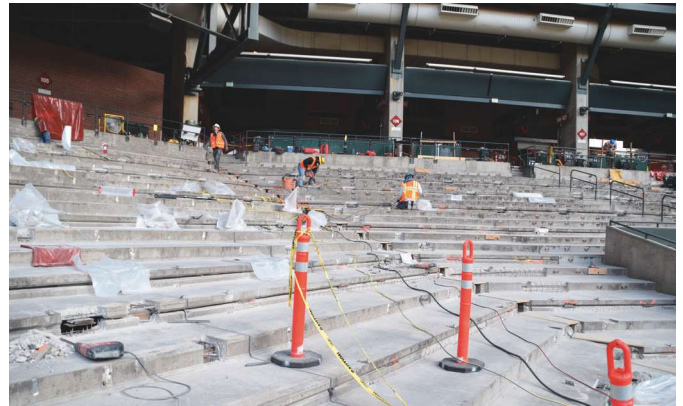


Fig. 8: Repairs to precast seating risers



Fig. 9: Typical precast joint repairs—seismic restraint plate (embed with bolt) and precast bearing seat assembly (below prestressing strands) after existing plates replaced, rebar welded back, and sandblasted prior to epoxy coating and pour back.



side of precast seating risers in two locations. Further investigation revealed corrosion of prestressing strands. Repairs consisted of:

- Installing an epoxy-coated full-length steel channel, bolted to the back side of the seating riser, supporting the weight;

- Chipping out concrete exposing corroded strands;
- Sandblasting;
- Epoxy coating exposed steel;
- Form and pour back; and
- Protection with a urethane deck coating.

Fortunately, no other seating risers have been discovered with similar deterioration. Ongoing repairs include deck coatings to prevent similar damage.

### Other Repairs

Numerous other significant repairs have been performed over the last six years at Chase Field as a result of corrosion due to wash-down, and include the following:

- Hundreds of guardrails/handrails have been repaired due to corrosion at their base;
- Large steel columns (W14x311) which support the retractable roof were coated with a gypsum-based intumescent fireproofing which absorbed water, resulting in substantial corrosion of the columns at the floor line, where over ¼ in (6 mm) of the flange thickness was lost. Fortunately, this was detected early enough that structural repairs were not required; and
- Over 3300 bolts which support the seats required replacement in 2016/2017 due to section loss from corrosion.

Repairs are anticipated to continue in the upcoming years.

### Cost Control

A very proactive approach in repairing the stadium was implemented. Through six years of repairs, the Owner has become knowledgeable and sophisticated. One aspect of this has been cost controls, which have been developed and improved each year to more accurately track the repairs, project costs vs. budgets, and add or delete scope of work to meet budget.

Repair drawings were developed with different variations for typical conditions which repeat throughout each year's repair program. Because much of the damage is concealed, it's impossible to accurately predict the level of deterioration for each location, and therefore the associated repair. Typical repair details were developed with two or three different scenarios corresponding to varying levels of deterioration. A typical connection had repair details for minor deterioration, moderate deterioration, and severe deterioration. Each location was identified with an anticipated quantity and level of deterioration. Unit costs were obtained for each item prior to construction. As the repairs progressed, and levels of deterioration were determined, most of the repair details had already been developed for construction and costs established, therefore, eliminating delays in waiting for design and their related costs, greatly streamlining the process.

The \$4 million contract in 2016/2017 contained over 150 individual unit cost items. Each unit cost item was identified on the drawings, with careful attention paid to defining the work scope and avoiding overlap. An extensive spreadsheet tracked predicted quantities and locations for each unit cost



Fig. 10: Concrete column repairs—due to placement logistics, the contractor elected to repair this column rather than replace it.



Fig. 11: Typical Precast Joint Repairs - Water leaking through building expansion joint between precast seating sections was absorbed by mineral wool fireproofing in the joint, resulting in severe deterioration. Large steel plates are seismic restraints.



repair item, actual quantities and locations, and automatically multiplied these out by the unit costs and projecting the actual total costs to compare with the anticipated budget. The Owner provided the spreadsheet template, and the contractor updated it with actual quantities, resulting in final cost updates weekly. This expedited the monthly payment applications, and identified overall project savings that were rolled into additional scope of work. Because this process streamlined and accurately predicted savings, additional work scope could be added early. Opening day for baseball season does not change, but because additional work scope was added early, the contractor was able to perform and complete it.

While unit costs are not new to concrete repairs, implementing them to this magnitude and sophistication is very unusual. It has been so successful that the general contractor, subcontractors, and engineer are each independently implementing it on other projects in varying degrees.

### Fun Facts

Over six years, repairs at the stadium required approximately:

- 1030 gallons (3900 liters) epoxy;
- 1330 gallons (5035 liters) epoxy intumescent fireproofing;

- 5000 bags repair mortar;
- 3420 gallons (12,950 liters) urethane deck coating;
- 625 gallons (2365 liters) sealant; and
- 540,000 pounds (245,000 kg) sandblasting media.

The damage and resulting repairs at Chase Field should serve as a wake-up call to the sports venue industry, because similar conditions exist at other stadiums. ■

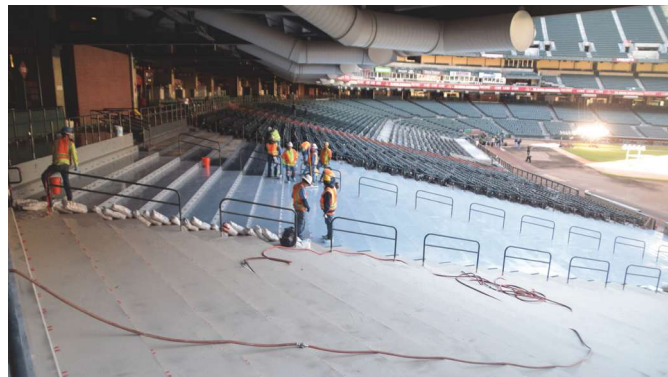


Fig. 13: Deck coating application at precast seating risers.



Fig. 12: Precast joint repairs—typical example of demolition required to repair the joints between the precast seating sections. Seismic restraint plates have been completely removed for replacement. Bearing repairs for stems have not started. Virtually every row was affected.

### Chase Field Repairs Phoenix, Arizona

#### OWNER

**Maricopa County Stadium District**  
Phoenix, Arizona

#### ENGINEER/ARCHITECT

**Gervasio & Associates, Inc.**  
Phoenix, Arizona

#### GENERAL CONTRACTORS

**Caliente Construction, Inc.**  
Tempe, Arizona

**Jokake Construction**  
Phoenix, Arizona

#### CONCRETE REPAIR CONTRACTORS

**Restruction Corporation**  
Tempe, Arizona

**Robert E. Porter Construction, Inc.**  
Phoenix, Arizona

#### MATERIALS SUPPLIERS

**BASF Company**  
Cleveland, Ohio

**Cortec Corporation**  
St. Paul, Minnesota

**Euclid Chemical Co.**  
Cleveland, Ohio

**Neogard**  
Dallas, Texas

**Sika Corporation**  
Lyndhurst, New Jersey



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He graduated from Utah State University with a Bachelor of Science in Civil Engineering in 1985. Wipf is a member of ACI and ICRI, is Co-Chair of the ICRI Evaluation Committee 210, and was instrumental in establishing the ICRI Arizona Chapter where he served as the President and on the Board of Directors. Dennis is also a Structural Specialist on the Phoenix Fire Department FEMA Urban Search and Rescue Team and served on deployments to New Orleans for Hurricane Katrina, and Houston and Galveston for Hurricane Ike.



# Rose Bowl Stadium: Durability and Sustainability at its Best—Concrete Repairs Lasting Almost Two Decades and Going Strong!

BY AAMER SYED AND KURT ANDERSON

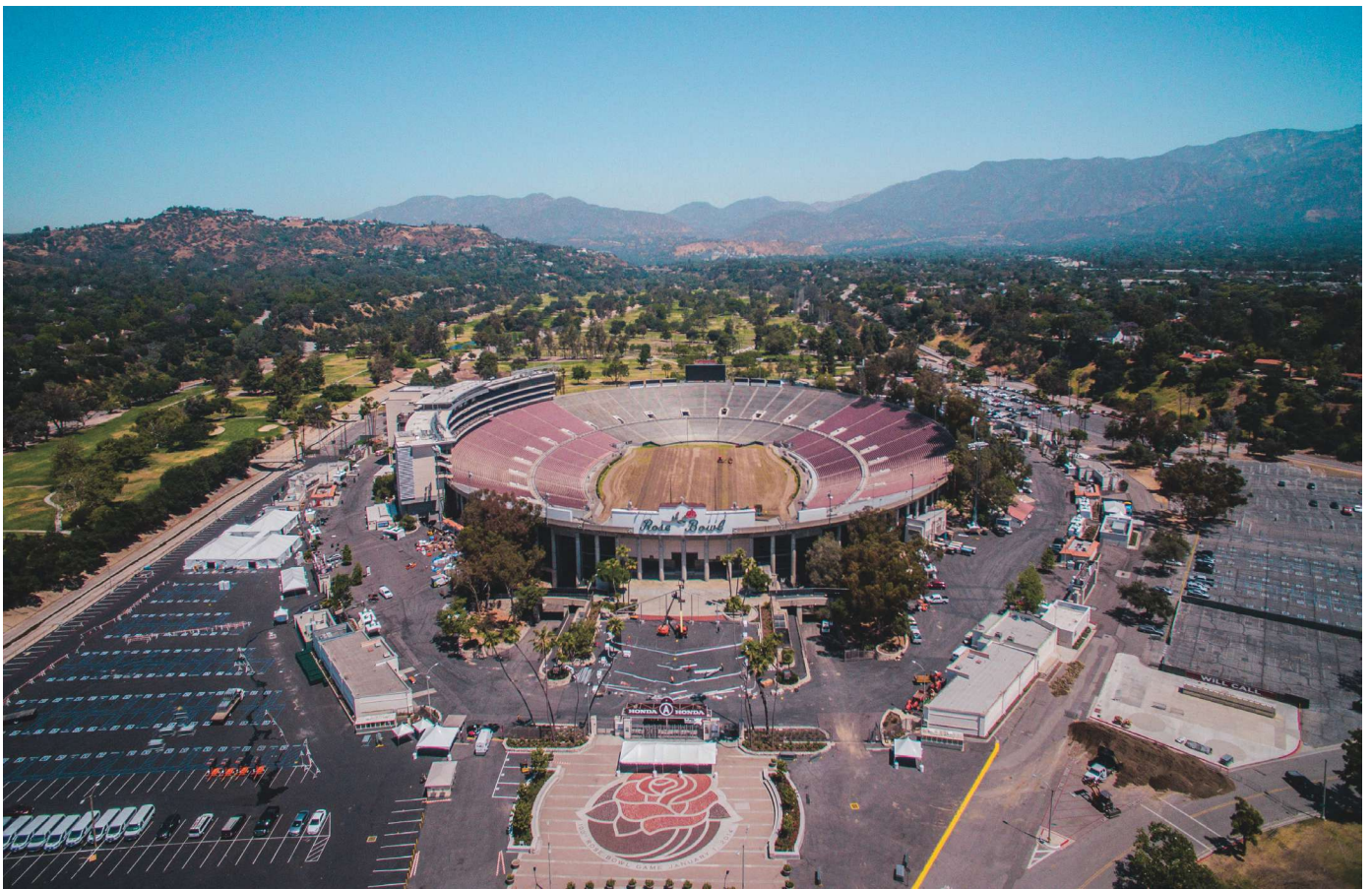


Fig. 1: Overview of the Rose Bowl Stadium

When one thinks of iconic sporting venues in the US, there are few larger or more historic than the Rose Bowl Stadium (Fig. 1 and 2) in Pasadena, California. Originally built in 1922, the Rose Bowl Stadium was designed by Myron Hunt, a distinguished local architect whose design was influenced by the Yale Bowl in New Haven, Connecticut. The Rose Bowl game, known as “The Granddaddy of Them All” is the oldest of all college football bowl games.

By 1929, the popularity of college football had grown significantly and the Rose Bowl Stadium underwent the first of many additions and changes that would occur over the years. In 1930, the wood bleachers were replaced with cast-in-place reinforced concrete bleachers with wooden benches. Additional rows at the back of the seating bowl were added, increasing the capacity to 80,000 people.



Over the next 68 years, the Rose Bowl Stadium hosted many prestigious events such as the men's 1994 FIFA World Cup final, five NFL Super Bowls, sporting events at both the 1932 and 1984 Olympic Games, and a variety of concerts. In 1982, it became the home stadium for the UCLA Bruins. In 1987, the Rose Bowl Stadium was recognized as one of the most significant properties associated with the history of sports in the US when it was listed as a National Historic Landmark by the Secretary of the Interior. Yet another honor was bestowed in 2007 when *Sports Illustrated* named the Rose Bowl Stadium the number one venue in college sports.

Eventually, the total capacity of the stadium was increased to over 100,000 people and there have been many additions and upgrades to the stadiums' seating, locker rooms, restrooms, concession stands and press boxes. However, no major repairs were ever made to the concrete structure of the stadium.

### Existing Conditions in the '90s Leading to Repairs

The stadium, which has hosted countless events over the years with millions of people in attendance, was starting to show its age. The primary issue to be addressed was the eroded concrete surfaces at the treads and bleachers. There were also large areas of exposed aggregate surface leaving a rough non-uniform concrete surface at these locations (Fig. 3). This condition was partly due to poor consolidation of the concrete when it was originally placed. The second major issue involved corrosion damage of the concrete that had resulted in cracking and spalling of the concrete. The corrosion was partly caused by the lack of concrete cover over the 60-year-old steel reinforcing steel, which was measured at a ½ inch (13 mm) depth in most areas. This low cover did not provide enough long-term protection to the reinforcing steel. Another issue that added to the concrete damage was years of exposure to acids, fats and other by-products from food and beverages that are consistently spilled at sports stadiums (Fig. 4).

### Mock-ups: Testing the Repair Options for Five Years

The primary test specified by the engineer to select a repair system was to utilize an on-site mock-up that would be subjected to real world, long-term testing. Several products were chosen for the test and each applied as a cementitious overlay on an individual stair tread that measured approximately 2 ft x 2 ft (0.6 m x 0.6 m). The next phase of the mock-up test was to simply wait. The mock-ups were applied in a high-traffic area in the north end of the stadium and exposed to normal activity for a period of five years. After the five-year period, the different product applications were visually inspected and core samples drilled and sent to an independent testing laboratory for abrasion and bond strength evaluations.

### Lab Test Results

ASTM D1242 Abrasion Test	Loss in inches (mm) after 100 cycles	Loss in inches (mm) after 500 cycles
Concrete Control Samples	0.035 (0.89)	0.054 (1.37)
Overlay Specimen	0.020 (0.51)	0.030 (0.76)

ASTM C297 Bond Strength	PSI (MPa)
Overlay Specimen to Concrete	278 (1.9)



Fig. 2: The exterior entrance to the Rose Bowl Stadium

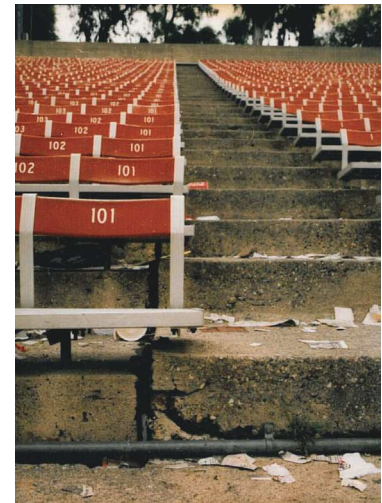


Fig. 3: Large areas of damaged concrete



Fig. 4: Waste left on concrete risers during a football game (stadium cleaned after every event)



Fig. 5: Removing damaged concrete with chipping hammer





Fig. 6: High-pressure water blasting to clean and prepare concrete surface



Fig. 7: Areas of prepared and un-prepared concrete



Fig. 8: The required substrate moisture conditions were achieved by soaking for 24 hours



Fig. 9: Forming concrete risers for repair material installation

## Repair System Selected

After the engineers completed the mock-up testing and reviewed the different products that were applied five years earlier, they selected a system approach to repair both the damage of the entire concrete surface and the spalls and cracks caused by the corrosion of the steel reinforcing in the concrete risers and treads. The repair system incorporated the following:

- Cementitious resurfacing/overlay mortar;
- Bonding agent with reinforcement protection;
- Cementitious form and pour mortar; and
- Two component polyurethane sealant.

The total area of the concrete to be repaired was in excess of 300,000 sq ft (27,870 sq m) and the total cost of the entire repair project was budgeted for \$22.5 million which included all of the concrete repair as well as upgrading the aluminum bench seats to individual flip up seats in the east and west sections of the stadium. A public bond was issued on behalf of the City of Pasadena, so the engineers chose a system that was both economical and would create a long-lasting repair.

## Site Constraints

Even though the main function of the Rose Bowl is as a football stadium, it is actually in continual use throughout the entire year, which created some issues with scheduling the repair work. The contractor had to continually rearrange work around the Los Angeles Galaxy, a professional soccer team, the weekly Rose Bowl flea market, and various concerts. The repair work, which began in March 1998, was scheduled in sections so that the stadium could be in semi-continual use; however, repairs needed to be completed by September 12 that year, when UCLA was to host its first football game of the year versus Texas.

## Demolition

The repairs at the entire riser and tread interface and various spall locations utilized edge grinders to provide saw cuts and chipping hammers to remove the old concrete surface. The contractor initially used large pneumatic chipping hammers to remove the concrete surface but the original concrete was too brittle and large amounts of the concrete mass were being removed. The contractor then switched to smaller electric chipping hammers (Fig. 5), which were less destructive and removed the required amount of concrete surface. The contractor demolished the old aluminum seating in the east and west areas of the stadium, and had to remove, store and then later reinstall the aluminum bench seating located in the north section of the stadium.

## Surface Preparation

In areas of the stadium where the concrete surface had already degraded, leaving large areas of exposed aggregate, the concrete was prepared by using high-pressure water blasting (Fig. 6), a nondestructive method that adequately prepared the substrate for the repair (Fig. 7).

Because the bulk of the repairs were to take place in the middle of the summer, there would be intense heat and wind from the continual direct sunlight as a result of the open bowl shape of the stadium. As such, the contractor took extreme care to ensure that the substrate was properly saturated. To achieve the necessary substrate moisture conditions, the contractor ran oscillating garden sprinklers for a 24-hour period in the specific section that was to be repaired (Fig. 8).



### Application Methods and Repair Execution

The contractor investigated a few methods for applying the repair materials in the stadium, including pumping the material. In the end, a fully manual approach was selected to work best because of the large, low incline areas of concrete risers and treads that would be repaired (Fig. 9).

The repair mortars and bonding agent were all mixed in small units and applied by hand. The contractor designed the repair so that one group of laborers would mix the product, one group would apply the product, and the last group would finish the product. This approach would be used around the entire stadium to complete the project in the most efficient manner.

With this repair team approach, the resurfacing/overlay material was applied at  $\frac{1}{8}$  in (3.2 mm) to  $\frac{1}{2}$  in (12.7 mm) thick with trowels and sponge floats (Fig. 10), then the next team would broom finish the application as the initial team moved up to the next riser in the stadium (Fig. 11). In other areas where there was concrete spalling on the tread riser interface, a form and pour approach was used for the repair.

Finally, because the contractor wanted to ensure that there would be no cracking of the overlay material, the large repair areas were cured with saturated curing blankets incorporating burlap on one side and polyethylene on the other side, to keep the repair materials moist while acting as a vapor barrier (Fig. 12). The renovations continued throughout the summer of 1998 with 45 people on the job working ten hour days, six days a week, in order to meet the completion date for the beginning of the college football season.

After the concrete repairs were completed, all of the expansion joints in the stadium were resealed using a two component polyurethane sealant for further protection of the concrete.

### 2017 Project Update

This year marks the 19-year anniversary of the Rose Bowl Stadium concrete repair project that took place in 1998. Over that time, the stadium has continued to be a highly visible, greatly used sports arena hosting major sporting events and other venues. For the most part, the overlays that were completed in 1998 are intact with only limited repairs performed to the original scope of the work completed almost 20 years ago. The sealant used to fill the joints have shown signs of age but the concrete repairs are performing exceptionally well.

After almost two decades of wear and tear, the repairs that were performed in the stadium in 1998 are withstanding the test of time, and other than dirt pick up, still look the same today as they did when they were implemented (Fig. 13), fulfilling the expectations of the Rose Bowl Operating Company.

Part of the success of the repairs is that a real world, on-site mock-up was put in place and allowed to be evaluated through long-term durability testing. This action allowed the engineer to have the confidence in the repair system that was specified. Another critical part of the success and durability of the project was the great care taken by the contractor to make sure that the concrete was properly prepared and the repair system correctly installed and cured.



Fig. 10: Resurfacing concrete



Fig. 11: Team approach—resurfacing, finishing, and curing



Fig. 12: Large repair areas were cured with saturated curing blankets

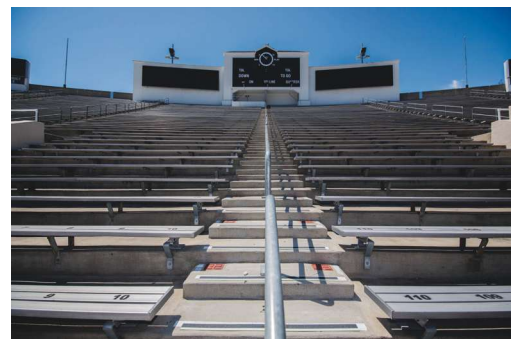


Fig. 13: The Rose Bowl Stadium today—repairs performing after 19 years



## Conclusion

The Rose Bowl Stadium repair project is a testament to the fact that when concrete repairs are completed in accordance with the standards set by the industry, they can withstand the test of time and significantly increase the service life of the concrete structure.

Concrete repair, if done right, is a true synonym for sustainability and durability. Many industries are positioning

themselves to become the flag bearers of these buzz words. The truth is that, if done right, the concrete repair industry is demonstrating that they contribute and excel on sustainability and durability like no others do. Although there is room for improvement at every stage of evolution in any industry, the concrete repair industry has an advantage that few industries do, and we should continue to build on it! ■



**Aamer Syed** is Director Product Management—Refurbishment for Sika Corporation and is based at the Lyndhurst, NJ corporate office. He received a B.S. in Mechanical Engineering in 1995 from NED University in Karachi, Pakistan, and completed his M.S. Management Program at Stevens Institute of Technology in 2003. Aamer's work experience includes representing Hilti Corporation for four years, and joined Sika Corporation in 1998 as a Test Engineer. His current responsibilities include overseeing Product Management of Sika's target market refurbishment products. Aamer is a member of ICRI, ACI, NTPEP, ATSAA and PTI where he participates on various national technical committees. Aamer is also a voting member of ICRI TAC (Technical Activities Committee).



**Kurt Anderson** is District Sales Manager for Sika Corporation's Commercial Refurbishment Products for Los Angeles / Southern California. He started with Sika in January 1989 and has been in the construction industry for over 30 years. With his experience and knowledge in the industry, Kurt has been able to successfully lead his team and customers across his territory. Kurt is an ICRI member and was a former Board Member of the local ICRI Chapter. He is also a member of SEAOSC (Structural Engineers Association of Southern California).

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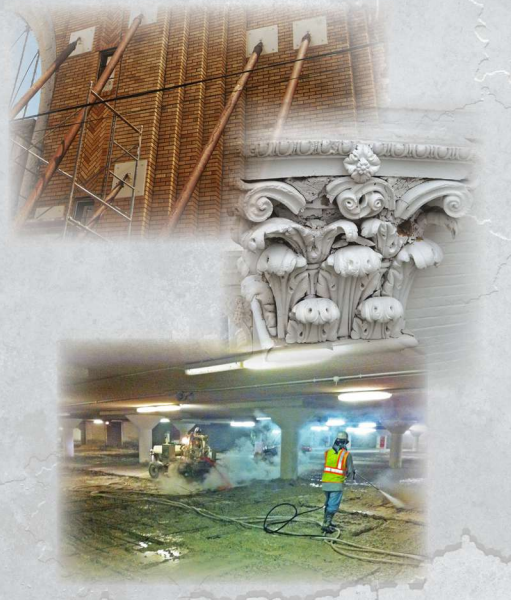
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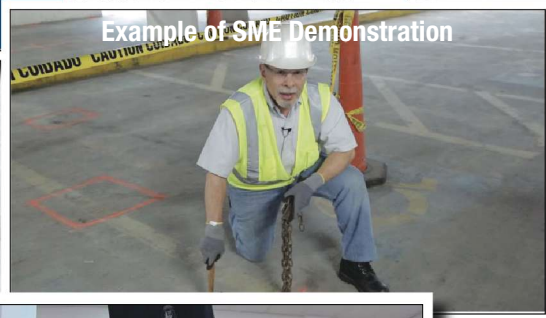
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## AMERICAN PUBLIC WORKS ASSOCIATION (APWA) AWARD ANNOUNCEMENTS

### 2017 Top Ten Public Works Leaders of the Year

APWA's Top Ten Public Works Leaders are recognized for the career service achievements of public works professionals. This year marks the 57th anniversary of the Top Ten Leaders Awards, which is one of the most coveted and prestigious awards presented by the APWA association.

The Top Ten Public Works Leaders program focuses on outstanding career service achievements of individual public works professionals and officials from both the public and private sectors in North America. Each of the Top Ten Leaders are recognized for their accomplishments in federal, state, provincial, county or municipal engineering or administration including career advancement, contribution to technology or job knowledge, commitment to the profession as evidenced by education, training, certification or registration and continuing education, as well as professional excellence and service to the community in large and small municipalities.

This year's APWA 2017 Top Ten Public Works Leaders list includes:

- David Fabiano, P.E., PWLF – Town Engineer, Town of Gilbert, AZ
- Lee Gustafson, P.E. – Senior Project Manager, WSB & Associates, Inc., Minneapolis, MN
- Patricia Hilderbrand, P.E. – Division Manager, Coordination Services, Public Works Dept., Kansas City, MO
- Richard Howard, CFM, P.E., PWLF – Public Works Director, City of Orlando, FL
- Paul May, P.Eng. – Chief Engineer, York Region Rapid Transit Corporation, Markham, ON, Canada
- Robert Newman – Director of Public Works, City of Santa Clarita, CA
- Jeanne Nyquist – President, Nyquist & Associates, Inc., Tigard, OR
- Darren Schulz, P.E. – Director of Public Works, City of Carson City, NV

- Kevin Sheppard, P.E., PWLF – Public Works Director, City of Manchester, NH
- Larry Stevens, P.E., PWLF – Project Director, HR Green, Inc., Johnston, IA

### Dixon's Wastewater Treatment Facility Earns Envision Silver Award

Dixon's Wastewater Treatment Facility in California is the recent recipient of the Institute for Sustainable Infrastructure (ISI) Envision Silver award. The Envision sustainable infrastructure rating system verifies the sustainability of infrastructure projects across the full range of environmental, social, and economic impacts.

The City of Dixon's Wastewater Treatment Facility Improvements project is the culmination of years of collaboration between the city, Stantec Consulting, state of California environmental regulators, and the public. Improvements to the facility address a range of community needs, goals, and issues such as upgrading the aging wastewater treatment facility without an undue burden on ratepayers, meeting increased capacity demands, and addressing salinity limits placed on the facility by the state.

Joe Leach, P.E., city engineer/public works director said it's important that smaller public entities receive recognition for their efforts to design and build sustainable projects.

The award, including a commemorative plaque, will be presented to the City of Dixon by the Stantec design team at a City Council meeting on July 11, 2017.

### Virginia Beach Park & Recreation's Marshview Park Phase 1 Project Earns the Envision Silver Award for Sustainable Infrastructure

Virginia Beach Parks & Recreation Department's Marshview Park Phase 1 project is the recent recipient of the Envision Silver award from the Institute for Sustainable Infrastructure (ISI). The park is the second project in Virginia to earn an Envision sustainable infrastructure award. The Envision system rates the sustainability of infrastructure projects

across the full range of environmental, social, and economic impacts.

The Marshview Park Phase 1 project will provide a 17.9 acre park with recreational amenities open to the public during the day in Virginia Beach. The park will include an eight-foot wide paved trail, fenced-in dog parks, a multi-purpose playing field, and two new parking lots. Picnic shelters, benches, a playground, and a restroom facility are also planned for future development within the park. Associated landscaping, aesthetics, stormwater management, and other infrastructure improvements will also be provided.

Virginia Beach Parks & Recreation worked in close collaboration with Clark Nexsen, a national architecture and engineering firm, to design the Marshview Park Phase 1 project that received an Envision Silver award for sustainable infrastructure. As a collaboration between ISI and the Zofnass Program for Sustainable Infrastructure at the Harvard University Graduate School of Design, the Envision system rates the impact of sustainable infrastructure projects as a whole. The Envision system measures sustainability in five categories: Quality of Life, Leadership, Natural World, Resource Allocation, and Climate and Risk. These key areas contribute to the positive social, economic, and environmental impacts on a community.

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# PEOPLE ON THE MOVE



Steve Stoughton

**Mara Restoration, Inc.**, a full-service masonry restoration and preservation contractor specializing in commercial and historic properties, is pleased to announce the addition

of **Mr. Steve Stoughton** to its business development and client relations team. As Vice President, Steve will spearhead its "Clients for Life" initiative, and focus primarily on clients seeking a customer service-oriented approach to masonry restoration problem solving.

Steve comes to Mara with over 28 years of experience within the construction industry. He is a graduate of Temple University where he studied Finance and Construction Engineering and Technology. He has been affiliated with a number of trade associations, where he served in various capacities as chairman, board member and mentor. Steve will play a key role in the continued expansion of Mara Restoration.



Jason Porter

**NAI**, a leading manufacturer of end-to-end connectivity solutions for high performance systems in industrial, telecom, data and medical industries, has announced the

appointment of **Jason E. Porter** to the position of Director of Engineering and Continuous Improvement.

Mr. Porter brings over 20 years of experience in engineering, sales, manufacturing and strategic planning for global operations and worldwide markets. He most recently held the position of Director, Global Technology Development with the PKC Group in Farmington Hills, MI. PKC is a manufacturer of individually tailored wiring products that includes thousands of product variants. Porter managed their global portfolio of products, including wire harness systems, electro-mechanical components, vehicle electronics and cable. Prior to that, he held several executive

positions at PKC successor companies AEES, Inc and Alcoa/AFL., also in Farmington Hills, MI, and which included a term as General Manager in Shanghai, China.

To accommodate industry demand and corporate growth, **PROSOCO** announces new hires in a comprehensive restructuring.

To better develop the potential of strategic alliances with major industry partners, 14-year PROSOCO veteran **Brian Koenings** will transition to a leadership role responsible for the company's Strategic Partnerships that promote the sale of PROSOCO-branded products. Koenings will ensure that PROSOCO's role in each alliance is properly represented through coordinated marketing, collaborative selling, contractor training and field support.

**Demian Weaver** joined PROSOCO with a prior work history well-suited to his new

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## PEOPLE ON THE MOVE

role advocating for Strategic Partnerships – Technology. Over the past 5 years, Weaver served PROSOCO as a territory manager in the Mid-Atlantic States. That experience earned him a deep understanding of PROSOCO technologies and the industries PROSOCO serves. These combined experiences will enable Weaver to capitalize on PROSOCO's novel product formulations and production capabilities.

Working from PROSOCO's corporate headquarters in Lawrence, KS, Weaver will coordinate efforts of internal quality assurance, quality control, scheduling, production, purchasing, labeling, regulatory control and logistics on behalf of key strategic partners serving other facets of the marketplace.

**Kevin Sigourney** has been promoted to the position of Vice President – Brand Integrity, where he will oversee all functions of sales and brand strategy (formerly known as marketing) departments. Sigourney devoted the first 10 years of his PROSOCO career managing its industry-leading Customer Care Department, and the last six years directing national activities for PROSOCO's Concrete Flooring Group.

The new structure will allow future marketing efforts to focus first on the cor-

porate brand, and secondarily on individual products or product lines.

**Nicole Lauderdale** has been promoted to Brand Strategy Group Director, a role in which she will manage research strategy and oversee all branding projects. This new role better utilizes Lauderdale's skills she acquired prior to joining PROSOCO in 2015.

**John Young** has been promoted to Creative Director, a role in which he will define and guide all creative strategy and design projects. This role frees Young to apply his visual and story-telling skills to the benefit of the PROSOCO brand and all PROSOCO businesses.

**Darcy Boyle** has been promoted to Media and Communications Director, a role in which she will manage all messaging strategies, media relations, email marketing and communications. In traditional print and rapidly evolving digital media, the importance of consistent, harmonized messaging strategies has never been greater.

**Javier Aqui** is PROSOCO's newly hired Events Coordinator. In this new position, Aqui coordinates PROSOCO's trade show, networking and travel logistics.

New hire, **Andrzej Rokicki, PhD**, will serve PROSOCO as its Director of Technology and Innovation. Previously the Industry Liaison Director for the University of Kansas's Center for Environmentally Beneficial Catalysis, Rokicki will manage entire product line life cycles from strategic planning to tactical activities; investigate new product technologies that align with PROSOCO's goals and objectives; and identify market and regulatory trends that impact the industries PROSOCO serves. Rokicki brings a wealth of chemistry knowledge and experience to the newly created position. With a PhD in chemistry from Warsaw (Poland) University of Technology and experience in several international research posts, Rokicki holds 33 patents; has authored more than 25 papers; is well-versed in inorganic, organic and organometallic chemistry; and is an expert in catalysis.

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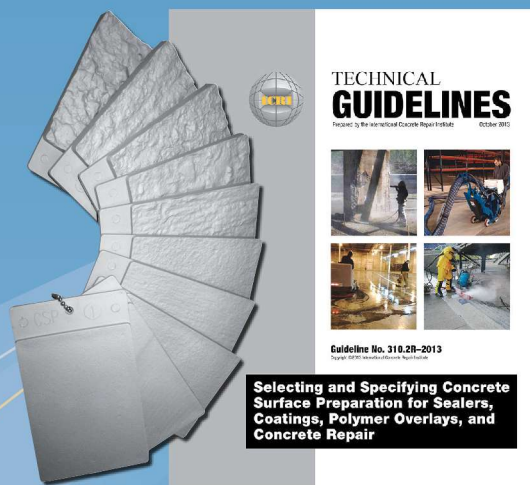
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# CHAPTER MEETINGS & EVENTS

## ARIZONA

September 27, 2017

### CHAPTER DINNER MEETING

Topic: Floor Testing & Inspection

Speaker: Lee Eliseian

Phoenix Airport Hilton

Phoenix, AZ

## BRITISH COLUMBIA

June 24, 2017

### CHAPTER SUMMER SOCIAL

Vancouver Canadians Baseball

Scotiabank Field at Nat Bailey Stadium

Vancouver, BC

## CAROLINAS

July 20-21, 2017

### CHAPTER SUMMER MEETING

Topic: Repairs in Adverse Conditions  
and Harsh Environments

Crowne Plaza Asheville

Asheville, NC

## CENTRAL FLORIDA

September 13, 2017

### CHAPTER MEETING

Topic: Surface Preparation

Red Lobster

Sanford, FL

## DELAWARE VALLEY

September 28, 2017

### CHAPTER GOLF OUTING

Rock Manor Golf Course

Wilmington, DE

## FLORIDA WEST COAST

August 2, 2017

### CHAPTER DINNER MEETING

Holiday Inn Clearwater

Clearwater, FL

August 25, 2017

### CHAPTER GOLF OUTING

TPC Tampa Bay

Lutz, FL

September 19, 2017

### CHAPTER OUTING

Baseball Game, Rays vs. Cubs

Tropicana Field

St. Petersburg, FL

## GEORGIA

August 24, 2017

### CHAPTER LUNCHEON MEETING

Maggiano's Perimeter

Atlanta, GA

September 28, 2017

### CHAPTER LUNCHEON MEETING

Maggiano's Perimeter

Atlanta, GA

## GREAT PLAINS

August 10, 2017

### CHAPTER SEMINAR

Masonry Restoration Seminar

Goedeker St. Louis

St. Louis, MO

August 10, 2017

### CHAPTER OUTING

Night at AT&T Ballpark Village

St. Louis, MO

September 14, 2017

### CHAPTER GOLF OUTING

Tiffany Greens Golf Club

Kansas City, MO

## METRO NEW YORK

July 20, 2017

### CHAPTER BOAT CRUISE

Dinner and Cruise Around Manhattan

Chelsea Piers

New York, NY

## MINNESOTA

July 18, 2017

### CHAPTER GOLF OUTING

Edinburgh USA

Brooklyn Park, MN

## NORTH TEXAS

September 14, 2017

### CHAPTER MEMBERSHIP MEETING

Mattito's Tex-Mex in Oak Lawn

Dallas, TX

## ROCKY MOUNTAIN

August 14, 2017

### CHAPTER GOLF TOURNAMENT

Hiwan Golf Club

Evergreen, CO

## SOUTHERN CALIFORNIA

September 20, 2017

### CHAPTER TECHNICAL SEMINAR

Topic: Moisture and Concrete Slabs

Speaker: Bud Earley, Aquafin

Phoenix Club

Anaheim, CA

## SOUTHWEST FLORIDA

August 15, 2017

### GENERAL MEMBERSHIP MEETING

Crowne Plaza Holiday Inn

Fort Myers, FL

## VIRGINIA

July 13, 2017

### CHAPTER SOCIAL OUTING

Night at the Ballpark

Richmond Flying Squirrels

Richmond, VA

## TORONTO

August 16, 2017

### CHAPTER NETWORKING EVENT

Networking and Billiards

Spacco Restaurant and Bar

Toronto, ON

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## CORRECTION

In the May/June 2017 *Concrete Repair Bulletin* the photos of 2016 ICRI Personal Award winners, Jacques Bertrand and George Reedy, were reversed on page 36. We apologize for this error. Following are the correct photos with names:



Jacques Bertrand



George Reedy



# CHAPTER NEWS

## KEN LOZEN VISITS NORTH TEXAS

ICRI Technical Director Ken Lozen visited the North Texas Chapter in February to update Chapter members on ICRI's new Surface Repair Technician Certification Program. A large crowd gathered at Mattito's Tex-Mex Restaurant in Dallas to see a demonstration of the different learning modules that make up the fully online, Tier 1 portion of the program. Ken also discussed the steps involved with completing the Tier 2 portion to obtain full certification, and the importance of getting members certified as inspectors to fulfill the need outlined in ACI's 562 "Repair Code." If the Texas Chapters can get commitments from 20 members, ICRI is willing to put on a full certification program for us in Texas. A North Texas Chapter member has volunteered his warehouse for the live, hands-on portion of the program location.



A large crowd gathered for Ken Lozen when he presented the learning modules contained in Tier 1 for the Surface Repair Technician Program



NTX Chapter President, Julie Bolding, PE (left), presents Ken Lozen with a commemorative Chapter pen

## NORTH TEXAS MOURNS THE LOSS OF A FOUNDING MEMBER

The North Texas Chapter was saddened to learn of the passing of long-time member Jesse Points on Tuesday, June 6, 2017. Jesse was one of the founding members of the NTX Chapter that was chartered in November 2000. Jesse was a very active member of the Chapter, serving for many years as the Chapter's Chair of the Special Events Committee. Never one to seek the spotlight, Jesse was most comfortable working behind the scenes and at the registration table at every meeting, golf

tournament, casino night, sporting clay, Mega Demo and Texas State Conference event. Tireless in his efforts, he served as Chairman for the annual NTX Chapter Golf Tournament for all 15 years it has been held. Jesse also served on the Chapter's Legal and Finance Committee and on the Nominating Committee. Most recently, Jesse was employed as an outside sales representative for long-time NTX Chapter sponsor and supporter, All-Tex Supply Company in Dallas. The entire NTX family mourns the loss of this kind, generous, hard-working, and stalwart member of the Chapter.



Jesse Points (right) with Bob Scheelar at NTX's 2016 Golf Classic



Jesse Points (center) working the registration table at the NTX Chapter's February, 2017 meeting

## METRO NEW YORK HOSTS TECHNICAL PRESENTATION ON THE COIGNET BUILDING

On Wednesday, May 17, 2017 the Metro New York Chapter of ICRI hosted a meeting with friends, colleagues, and industry associates at Club 101 on Park Avenue in mid-town Manhattan. The technical speaker for the evening was Mary Jablonski, Conservator and President of Jablonski Building Conservation, Inc. Her work varies from conservation of architectural elements and sculpture to field surveys, condi-



# CHAPTER NEWS

tion assessments, field testing, laboratory analysis and forensic research. This work includes a significant number of masonry and concrete buildings.

In 1873 the New York and Long Island Coignet Stone Company built offices along the Gowanus Canal in Brooklyn, New York, to serve as an advertisement for the company's cast stone products. Rusticated, smooth, beveled, and ornamented surfaces decorated the cast stone blocks displaying the possibilities of the new cast stone material. One hundred and forty years later, the Coignet Building remained barely standing and the original company was long gone. It may be the earliest cast stone building in the country. Also important was that it represented industrialization of building products and the growing importance of concrete. When work began on the restoration of the Coignet Building in 2014, little was known about the cast stone and its composition. The first step was to understand the materials and how they were deteriorating in order to know how to best repair. As part of the materials study, petrographic and chemical examinations were performed on cast stone samples. The findings were illuminating and useful.



*Technical Speaker Mary Jablonski at the presentation*



*The completed restoration of the Coignet Building*

## ROCKY MOUNTAIN HOSTS SKI TRIP

The Rocky Mountain Chapter held its second annual Ski Outing on March 3, 2017. It was a beautiful day at Loveland Ski Area for the sold out ski event! The ski outing was coordinated by Mike Devlin with Rocket Supplies. Special thanks to Calvin Chambers with Summit Sealants and Angela Echols with ProCoat Systems for filling in at the last minute for a sick event coordinator. Now that's teamwork! Once again, Calvin was a great grill master!



*With this view, you can see why the Chapter chose Loveland Ski Area for its event*



*Another view, and if you look closely, you can see the chair lift going up the mountain*

## GEORGIA HOSTS SPRING SCHOLARSHIP FUND GOLF TOURNAMENT

In 1959, a tradition began with the development of Northwood Country Club, the first private club in Gwinnett County. Today the tradition continues, providing memorable experiences for ICRI Members and their invited guests. The 18-hole golf course was designed by Willard Byrd and plays a staggering 6,800 yards from the gold tees. Northwood Country Club played host to the 2016 ICRI-Georgia Fundraising Golf Tournament on May 22, 2017. This year's ICRI Georgia Fundraising Golf Tournament has been our best year ever with participation at an all-time high, 80 participants! Special thanks goes out to the event sponsor Coastal Construction Products and the 80 golfers that played in this year's tournament with company sponsorship for holes, tents, food, and goodie bags supported by several volunteers. Upon conclusion of the golf, Georgia Chapter President Joshua Lloyd presented trophies to the 1st, 2nd, and 3rd place winners and distributed raffle prizes. Prizes included golf clubs, Amazon Dots, Kindle



# CHAPTER NEWS

Fires, apparel, and gift cards which were generously donated by PGA Superstore and local participating companies. Congratulations to all of our winners!



Ready to tee off! The coveted trophies (inset)



The first place group included Mickey Aycox and Brad Ramey



The second place group included Rafael Bryan, Steve Mason, Darrin Ross, and Justin Billman



The third place team included Tony Gilleland, William Cox, Ron Sattele, and Craig McCurdy

## HOUSTON REFRESHES INTEREST IN ICRI



On April 20, 2017, the Houston Chapter invited Mark LeMay to come and give a spiel on what ICRI has to offer. While he touched on things that the board can do for its members, more importantly, he surprised some people with the breadth of resources available to them as members



The meeting was at "El Bigbad" in downtown Houston and people were attentive and interested. In the end, the chapter noted that several people came up and asked how to become a member



The Chapter was grateful to have Mark, the current ICRI Secretary, present at their meeting and remind everyone of the benefits of belonging to ICRI. But they are pretty sure he was able to slip one "Dad joke" in during the presentation

## 2017 CHAPTER NEWS DEADLINES

**SEPTEMBER/OCTOBER**

July 10, 2017

**NOVEMBER/DECEMBER**

September 10, 2017

Send your Chapter News to Dale Regnier, Chapter Relations Director, at [daler@icri.org](mailto:daler@icri.org)





NTX Sporting Clay winners from All-Tex Supply

## NORTH TEXAS HOSTS SPORTING CLAY CLASSIC

The North Texas Chapter held its Third Annual Sporting Clay Classic at the Dallas Gun Club in Lewisville, TX on April 14, 2017. A total of 13 teams competed for cash prizes. Congrats to the top marksmen, Team All-Tex Supply, on their first-place team finish!

## NORTH TEXAS PRESENTS TO UTA STUDENTS

On April 5, 2017, members of the North Texas Chapter traveled the University of Texas at Arlington (UTA) campus to hold a joint meeting with the UTA student chapter of the American Society of Civil Engineers. The event featured a presentation by Mark LeMay, AIA, current ICRI Secretary and Principal at JQ in Fort Worth, Texas. Mark's presentation provided students with an overview of concrete repair basics and focused on problems requiring concrete repair that tend to arise during new construction. The NTX Chapter also presented the UTA Department of Civil Engineering with a check for the North Texas Chapter's donation of \$2,000 to the Department's scholarship fund.

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Mark LeMay presents to the UTA student chapter of AIA



The check presentation to UTA from the North Texas Chapter



# CHAPTER NEWS

## UMD CONCRETE CANOE CREW COMMANDEERS BALTIMORE-WASHINGTON CHAPTER MEETING

The ICRI Baltimore-Washington Chapter was treated to a presentation by Wing-Mei Ko and Vasilios Plangetis of the University of Maryland's Concrete Canoe Team on their award-winning boat. Their 2016 entry received a perfect score and finished every race in the Mid-Atlantic Region competition and was invited to compete at the National Concrete Canoe Competition in Texas.

Ko and Plangetis shared some insight to the process of building their concrete canoe. The project took almost 1,700 hours to complete, was required to meet the ASTM C-330 standard for lightweight aggregates for 25% of the mix design, and was designed to incorporate recycled materials to improve its sustainability. Aggregate included glass, expanded slate, pumice, and lightweight polymeric spheres, allowing the

concrete's unit weight to be near 70 pcf with a compressive strength around 1,000 psi. Reinforcement including basalt fiber mesh; monofibrillated fiber lent tensile strength to the frame. The team even added an artistic flair, using formwork to separately pour aesthetic mix into inlays and create their 1920s Speakeasy-themed canoe, dubbed Whiskey River.

The UMD duo held a rousing question-and-answer session with ICRI-BWC members following their presentation. They are looking forward to advancing as the next generation of concrete repair professionals, having started a new student chapter of ACI. The Gaithersburg Marriott Washingtonian Center proved again to be a fine setting for dinner and conversations between both new and lasting acquaintances. The ICRI-BWC looks forward to the numerous events to be held in the remainder of the year.



Baltimore-Washington's current President, Shannon Bentz, P.E. (left) presents an award to the chapter's immediate past president, Adam Hibshman (right)



Wing-Mei Ko (left) and Vasilios Plangetis (center) of the University of Maryland's Concrete Canoe Team with Shannon Bentz, P.E. (right)



The crowd enjoyed plenty of time for networking before the UMD presentation captivated the attendees



# CHAPTER NEWS

## VIRGINIA HOSTS SPRING SYMPOSIUM

Thanks to everyone who attended the Virginia Chapter Spring Symposium in Williamsburg at the Colonial Heritage Club. The attendees were treated to outstanding presentations on *Infrastructure: Bridges & Highways* and then enjoyed the perfect weather for a round of golf.



Golf tournament winners were (from left to right) Fuller Ramsey, Robert Dewolf, Mike Mathews, and Ed Kuuckowski



Longest Drive honors went to Jeff Gray (left) with Eastern Waterproofing of Virginia and the winner for Closest to Pin was Charlie Bryant (right) with Manganaro Mid-Atlantic



The Virginia Spring Symposium included a presentation from Douglas Bond with McMullen and Associates on Aqueducts



The spring event attracted a great crowd



The symposium also included opportunities to visit with local vendors



There were plenty of opportunities for networking and catching up with friends



# CHAPTER NEWS

## CAROLINAS HOST SPRING MEETING

The Carolinas Chapter hosted its 2017 Spring Meeting in Durham, NC, on April 27 and 28. The meeting started off on Thursday morning with a Joint Golf Tournament between members from the chapter and from the Waterproofing Contractors Association. The weather was perfect for golf and over 50 golfers enjoyed the challenge of playing the Golf Club at Chapel Ridge in Pittsboro, NC. After golf, members made their way to Durham for the chapter's baseball outing on the Party Patio at the Durham Bulls Athletic Park. Over 60 members, spouses and family came out to see the Bulls take on the Syracuse Chiefs in great minor league baseball action.

The technical sessions on Friday at the Durham Convention Center featured four speakers on the topic of *Safety, Silica and*

*Access*. The presenters included Mike O'Grady, Executive Vice President of Safety with Terracon; Tom Wilder, Safety Education Specialist with the North Carolina Department of Labor; Ross Peters, Safety Manager with Blythe Construction; and Keith Kirkland, Safety Manager with Associated Scaffolding, Inc. Subjects discussed ranged from *Fall Protection for Swing Stage* to *Respirable Crystalline Silica*. Attendees engaged in robust question and answer sessions on the culture of safety and were treated to a traditional Carolina BBQ lunch. The chapter looks to continue a successful 2017 with their Summer Meeting in Asheville, NC, July 20-21, where the topic will be *Repairs in Adverse Conditions and Harsh Environments*.



Attendees at the Carolinas Spring Meeting prepare for the golf outing



Guests of the Carolinas out on the course



The technical sessions were a big draw with a focus on safety



# CHAPTER NEWS

## CHAPTERS COMMITTEE CHAIR'S LETTER



JOHN McDOUGALL  
Chapters Chair

Welcome to the dog days of summer. The economy is rolling along at full steam and opportunities are knocking down doors all over the country. At these times as Chapter leaders, we need to consider how we are serving our membership, the chapter members who are the lifeblood of this organization. The Carolinas Chapter, for example, is hosting a social evening at the new Belgium Brewery in Asheville followed by a full day of technical seminars, and the team in Columbus is busy working on the final steps of their chapter-hood and the necessary regulatory documents.

During these economic boom years, the influx of new labor in the market rises and this new labor base needs training—both concrete repair skills and safety. ICRI Chapters have the opportunity to be the regional providers of state-of-the-industry training and certifications. Demo days, Mega Demos, and Boot Camps have all shown their worth by providing high quality technical hands-on training to the field service crews of our member companies. Many chapters have record-breaking attendance at such events, and with diligent planning and execution; something like it can be your next big event.

Summer is also when the Regional Representatives to the ICRI Board of Directors are considered for nomination. The Chapters in Regions 1, 4 and 7 all have the opportunity to get together to present a candidate for the ICRI Board of Directors. Also up for nomination are two At-Large Board positions,

open to anyone with a desire to serve. Each region's chapter leaders should nominate an interested, qualified member to represent their region on the Board of Directors. Region 1 is comprised of the five Chapters in Florida; Region 4 is Metro New York, Connecticut, New England, and Quebec Province; Region 7 includes the three Texas Chapters and the Rocky Mountain Chapter.

These Regional Reps are a great resource for Chapter leaders. They can questions with chapter issues, annual reports, or updates on new actions at ICRI—I encourage you to use these resources. All contact info is updated at [icri.org](http://icri.org) in the Board of Directors tab. As always, feel free to reach out to either Dale Regnier or me if you have questions about the positions or the nomination process.

Looking forward to seeing a full house in New Orleans in November for the ICRI 2017 Fall Convention. Our goal is to have each chapter represented by a delegate at the Convention, at the Chapters Committee and the Inter-Chapter Luncheon. Please be sure to reach out to Dale when registering your Chapter Delegate; he will send delegate-specific registration info to each chapter for review. There is an explicit process for delegate registration, so when you make those plans, be sure to reach out to the ICRI staff first.

See you on Bourbon Street!

John McDougall  
ICRI Chapters Committee Chair



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## PROTECT POOL DECKS, WATERFALLS, NATURAL STONES AND MORE WITH DECK-O-SHIELD

DECK-O-SEAL, a division of W. R. MEADOWS, offers DECK-O-SHIELD and DECK-O-SHIELD PLUS as a complete line of pool deck products to protect even the most porous outdoor surfaces.



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Premium-grade DECK-O-SHIELD PLUS protects porous surfaces such as tile, concrete, pavers, mortar joints, stucco and grout around pools. DECK-O-SHIELD PLUS provides increased resistance to spalling and pitting of porous stone and concrete surfaces caused by salt penetration and freeze-thaw cycles. DECK-O-SHIELD PLUS is ideal for weatherproofing and protecting virtually all porous surfaces without altering the original color or tint. DECK-O-SHIELD PLUS is also water-based and VOC compliant.

“DECK-O-SHIELD is easy to use and protects all of the various materials used in and around swimming pools without changing the natural appearance,” said Jim Dill, Division Manager of DECK-O-SEAL.

Free product samples of DECK-O-SHIELD in both bottle and tile form as well as DECK-O-SHIELD PLUS are available by request at <https://www.deckoseal.com/literature-request>.

## BOSCH GCB10-5 DEEP CUT BAND SAW MAKES CLEAN, LOW-SPARK 4¾" CUTS IN METALS AND TOUGH MATERIALS

The Bosch GCB10-5 has a 10-amp motor, which delivers precise cuts in everything from rebar to copper pipe, from steel track to threaded rod. The band saw saves time by making clean cuts that require almost no rework for burrs or tempering colors. It accommodates most common applica-



tions in a single pass thanks to a cutting depth of up to 4¾ in.

The tool is ergonomically designed and weighs only 14.5 lbs., allowing it to provide efficient performance in a compact package. The band saw also includes a saw hook for during-the-job storage and an LED light to illuminate the cut line for greater accuracy.

The Deep Cut band saw provides nearly spark-free cuts for safer metal-cutting operation. It features variable-speed settings, so the user can match the cut rate to the material for greater precision. Settings start at 100 surface feet per minute and go up to 380 surface feet per minute.

With a compact design and weight of less than 15 pounds, this band saw is ideal for cutting tough metal in difficult areas or for extended overhead applications. The main handle provides a comfortable grip for cutting in various positions. It also has a carry handle for easy transport.

To learn more about the Bosch GCB10-5 Deep Cut Band Saw or to find a local dealer, visit [www.boschtools.com](http://www.boschtools.com) or call 877-BOSCH-99.

## NEW ARISFOR™ HIGH PERFORMANCE MULTI-SURFACE WATERPROOFER IS POWERED BY NANOTECHNOLOGY

Arisfor, LLC, a leading provider of coatings and sealers for a wide range of masonry and concrete surfaces, recently introduced its next-generation Multi-Surface Waterproofer (MSW). Using leading edge nanotechnology, the new Arisfor™ MSW forms a moisture barrier that integrates with the surface material, providing superior protection against the damaging effects of water intrusion, acids and deicing salts.



The new Arisfor MSW is the result of an association with Integricote™, the first nanotechnology spin-off company from the University of Houston, and currently based at Energy Research Park in the center of Houston, TX. The relationship was initiated when Arisfor Director of Sales and Marketing Martin Doody and Plant Manager Chris Lovett were introduced to Shay Curran, a professor of physics at the University of Houston, and CEO of Integricote.

By the time Doody and Lovett met up with Curran, Integricote had already received accolades for its unique coating formulations, originally designed to keep solar panel surface areas clean. Previously, Integricote had won two competitions for its innovative product. Curran and his team realized the potential for broader commercial application of their formula-



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## NEW PRODUCTS

tions as a superior waterproofing agent for a variety of surface types.

Working with Arisfor to develop the new MSW, the Integricote team deliberately moved away from traditional sealing agents. Curran explained, "Most sealing and coating formulations are polymer-based; they interact with the surface area they are designed to treat in a similar manner as paint, and will degrade under ultraviolet light over time." Integricote developed a nanotechnology-based formulation that would bind to concrete and masonry from the inside out upon application. This enables the penetrating sealer to become an integrated, highly functional part of the concrete and masonry itself.

Arisfor MSW is designed to prevent corrosion, spalling and cracks caused by moisture, de-icing salts and chemicals, for new or untreated concrete construction, masonry and precast applications. The product is equally suited to both residential and commercial use, including home and commercial building facades, parking lots and decks, driveways and curbs, loading docks and ramps, and concrete sidewalks and stairs. Other applications include tile, limestone, granite, marble, slate, and even gravestones. Arisfor MSW is currently marketed in one and five gallon pails, and is applied with a standard sprayer.

### PROSOCO INTRODUCES AN IMPROVED REPELLENT FOR CONCRETE FLOORS

A new solvent-based alternative to PROSOCO's popular Concrete Protector offers more powerful and robust initial water-beading and repellency on all kinds of finished concrete floors. Formulated based on contractors' feedback, the new Concrete Protector SB offers improved performance in repelling water, oil and stains over competitive products, and it can be burnished.

Surfaces treated with Concrete Protector SB retain their natural appearance, texture and breathability, and are easier to maintain. The product is ideal for areas of

high traffic or wheeled traffic where surface film-forming sealers may prematurely wear off.

The low-odor, VOC-compliant product is easily applied with pump-up sprayers and can also be applied to surfaces previously treated with Consolideck guards like LSGuard and PolishGuard.



The product previously known as Concrete Protector remains available as Concrete Protector WB for customers who desire a water-based formulation.

For more information, visit <http://www.prosoco.com/products/consolideck-concrete-protector-sb>

### BOSCH DAREDEVIL® MULTIPURPOSE DRILL BITS FEATURE MULTI-GRIND CARBIDE HEAD AND HEX SHANK FOR MAXIMUM MATERIAL VERSATILITY

Bosch Daredevil® multipurpose bits get the job done in a variety of materials, including masonry, brick, block, tile, metal, wood and plastic. Thanks to a carbide multi-grind head (tip is ground on four surfaces) that delivers up to 85 percent faster drilling in metal versus competitive multi-material bits, these bits are ready for any drilling task in almost any material. They could be the only bits you'll ever need.



The multi-grind head on Bosch Daredevil multipurpose bits feature sharp edges that are tough enough for metal and masonry applications. The bits' robust tungsten carbide head ensures no skating, clean holes and



## NEW PRODUCTS

long life in impact applications. Daredevil multipurpose bits have up to 9x life versus competitive bits in multi-material applications.

Daredevil multipurpose bits have an impact-rated hex shank that can withstand tough drilling when used in a hammer drill or an impact driver. The bits feature steep flutes with ribs for fast dust removal in applications that range from masonry to metal. Diameters extend from 1/8" to 1/2".

To learn more about the Bosch Daredevil multipurpose bits or to find a local dealer, visit [www.boschtools.com](http://www.boschtools.com) or call 877-BOSCH-99.

### **BOSCH GDE18V-16 CORDLESS HEPA DUST COLLECTOR OFFERS OSHA-COMPLIANT SOLUTION FOR SDS-PLUS® DRILLING APPLICATIONS**

For the concrete professional who needs to drill using a rotary hammer often, but can't be tethered to a dust extraction vacuum—Bosch has a solution for you. The GDE18V-16 Professional dust collector for the Bosch GBH18V-26 rotary hammer enables tradesmen to work in a

dust-free, OSHA-compliant environment regardless of the location.

The GDE18V-16 Professional can simply be attached to the rotary hammer when required. It has its own motor that's supplied with power by the rotary hammer battery. The dust extraction module has an automatic power on/off. It automatically starts at the same time as the rotary hammer and continues to function for two seconds after the drilling operation is ended to ensure optimal dust extraction.

The integrated HEPA filter provides reliable dust protection and is extremely easy to empty and clean.



The compatible GBH18V-26 1" 18-volt SDS-plus rotary hammer is the cordless workhorse of any construction site, providing the power and torque to drill and chisel in materials that range from con-

crete to steel. It delivers 1.9 ft.-lbs. of torque in a tool that weighs only 7.7 lbs. The ergonomic L-shape design offers great horizontal power transmission. This is a power tool that will drill longer and hit harder than bigger tools with more weight.

To learn more about the Bosch GDE18V-16 Professional integrated dust module or to find a local dealer, visit [www.boschtools.com](http://www.boschtools.com) or call 877-BOSCH-99.

### **INTERESTED IN SEEING YOUR NEW PRODUCTS IN THIS COLUMN?**

Email your new product information to [editor@icri.org](mailto:editor@icri.org). Editorial content for the Nov/Dec issue is due by September 1, 2017 and content for the Jan/Feb issue is due by November 1, 2017.



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# NEW MEMBERS

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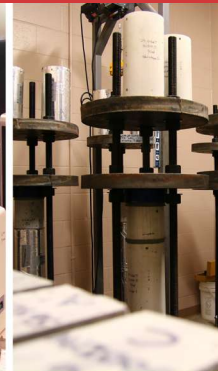
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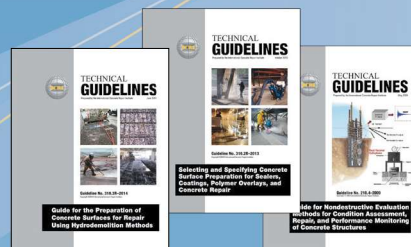
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